

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® INSTANT 90 SEC RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 13.08.2019
1.2	05.03.2021	400001021211	Date of first issue: 19.06.2018

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® INSTANT 90 SEC RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms



Signal word

: Warning

Hazard statements

: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P391 Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)

2.3 Other hazards

This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5	Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 70 - < 90

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ane	603-073-00-2 01-2119456619-26	Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 ≥ 5 % Eye Irrit. 2; H319 ≥ 5 %	
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol (BPFDE)	- - 01-2119454392-40	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	≥ 2.5 - < 10
Terphenyl, hydrogenated	61788-32-7 262-967-7 01-2119488183-33	Aquatic Chronic 4; H413	≥ 2.5 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.

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Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Halogenated compounds
Carbon dioxide (CO₂)
Carbon monoxide

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

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6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

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Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Terphenyl, hydrogenated	61788-32-7	TWA	2 ppm 19 mg/m3	2017/164/EU
Further information	Indicative			
		STEL	5 ppm 48 mg/m3	2017/164/EU
Further information	Indicative			
		TWA	2 ppm 19 mg/m3	GB EH40
		STEL	5 ppm 48 mg/m3	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
Terphenyl, hydrogenated	Workers	Inhalation	Long-term systemic effects	8.38 mg/m3
	Workers	Inhalation	Long-term local effects	83.8 mg/m3
	Workers	Dermal	Long-term systemic effects	46.3 mg/kg
	Workers	Dermal	Long-term local effects	0.2 mg/m3

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	Consumers	Inhalation	Long-term systemic effects	2.5 mg/m3
	Consumers	Inhalation	Long-term local effects	25 mg/m3
	Consumers	Dermal	Long-term systemic effects	27.8 mg/kg
	Consumers	Dermal	Long-term local effects	1.23 mg/m3
	Consumers	Oral	Long-term systemic effects	0.3 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.001 mg/l
	Assessment Factors	
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.065 mg/kg dry weight (d.w.)
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg
Terphenyl, hydrogenated	Fresh water	0 mg/l
	Marine water	0 mg/l
	Intermittent use/release	0.001 mg/l
	Sewage treatment plant	10.3 mg/l
	Fresh water sediment	3.16 mg/kg
	Marine sediment	0.316 mg/kg
	Soil	0.631 mg/kg
	Secondary Poisoning	2.22 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

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Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : colourless

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data available

Boiling point : > 200 °C

Flash point : 176 °C
Method: Pensky-Martens closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

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Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: No data is available on the product itself.
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.15 (15 °C)
Density	: 1.15 g/cm ³ (25 °C)
Solubility(ies) Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Viscosity Viscosity, dynamic	: 18,000 - 45,000 mPa.s (25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

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Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Acute oral toxicity : LD50 (Rat, male and female): > 5,000 mg/kg
Method: OECD Test Guideline 401

Terphenyl, hydrogenated:

Acute oral toxicity : LD50 (Rat, male and female): > 10,000 mg/kg
Method: OECD Test Guideline 401

Components:

Terphenyl, hydrogenated:

Acute inhalation toxicity : LC50 (Rat, male and female): > 4.7 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes
Assessment: The substance or mixture has no acute inhalation toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Terphenyl, hydrogenated:

Acute dermal toxicity : LD50 (Rabbit, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: no
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

Terphenyl, hydrogenated:

Species: Rabbit

Exposure time: 24 h

Method: Other guidelines

Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

Result: Irritating to eyes.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Species: Rabbit

Method: OECD Test Guideline 405

Result: No eye irritation

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Terphenyl, hydrogenated:
Species: Rabbit
Method: Draize Test
Result: No eye irritation
GLP: no

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFGE):

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Terphenyl, hydrogenated:

Exposure routes: Skin

Species: Humans

Method: Patch Test 24 Hrs.

Result: Does not cause skin sensitisation.

Components:

Terphenyl, hydrogenated:

Assessment: Does not cause skin sensitisation.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

: Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)

Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFGE):

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Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Terphenyl, hydrogenated:
Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 482
Result: negative

: Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative

: Metabolic activation: with and without metabolic activation
Method: In vitro mammalian cell gene mutation test
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay
Test species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Test species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral

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Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

Terphenyl, hydrogenated:
Genotoxicity in vivo

: Test species: Rat
Cell type: Bone marrow
Dose: 250, 1250, 2500 mg/kg bw
Method: OECD Test Guideline 475
Result: negative

Germ cell mutagenicity-
Assessment

: No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 15 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment: 3 days/week
No-observed-effect level: 0.1 mg/kg body weight
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment: 5 days/week
No-observed-effect level: 100 mg/kg body weight
Method: OECD Test Guideline 453

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Result: negative

Species: Rat, female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No observed adverse effect level: 100 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, females
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
No-observed-effect level: 2 mg/kg bw/day
Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Carcinogenicity - : No data available
Assessment

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Terphenyl, hydrogenated:

Test Type: Two-generation study
Species: Rat, male and female

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1.2	05.03.2021	400001021211	Date of first issue: 19.06.2018

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Application Route: Oral
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level:
1,000 ppm
General Toxicity F1: No observed adverse effect level: 1,000
ppm
Method: OECD Test Guideline 416
Result: Animal testing did not show any effects on fertility.
GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
60 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: >
540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol
(BPFDE):

Species: Rabbit, female
Application Route: Dermal

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General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Result: No teratogenic effects

Terphenyl, hydrogenated:

Species: Rat, female
Application Route: Oral
Dose: 125, 500, 1500 mg/kg bw/d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
125 mg/kg body weight
Embryo-foetal toxicity: No observed adverse effect level: 500
mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes

Components:

Terphenyl, hydrogenated:
Reproductive toxicity -
Assessment

: No evidence of adverse effects on sexual function and fertility,
or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: oral (gavage)

Exposure time: 14 Weeks Number of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day

Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL: ≥ 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks Number of exposures: 5 d

Dose: 0, 10, 100, 1000 mg/kg/day

Method: OECD Test Guideline 411

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks Number of exposures: 3 d

Dose: 0, 1, 10, 100 mg/kg/day

Method: OECD Test Guideline 411

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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Species: Rat, male and female

NOAEL: 250 mg/kg

Application Route: Ingestion

Exposure time: 13 Weeks Number of exposures: 7 d

Method: Subchronic toxicity

Terphenyl, hydrogenated:

Species: Rat, male and female

NOAEL: 12 mg/kg

LOAEL: 120 mg/kg

Application Route: oral (feed)

Exposure time: 14 weeks Number of exposures: 7 days/week

Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL: 0.1 mg/l

LOAEL: 0.5 mg/l

Application Route: Inhalation

Exposure time: 90 days Number of exposures: 6 hours/day, 5 days/week (67 n

Dose: 0, 10, 100, 500 mg/m³

Method: OECD Test Guideline 413

Species: Rabbit, male and female

NOAEL: 2,000 mg/kg

Application Route: Dermal

Exposure time: 21 days Number of exposures: 6 hours/day, 5 days/week

Dose: 125, 500, 2000 mg/kg bw/d

Method: Subacute toxicity

Target Organs: Skin

Components:

Terphenyl, hydrogenated:

Repeated dose toxicity - Assessment : No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

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General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates : Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 : 11 mg/l
plants : Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC : 4.2 mg/l

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Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Method: Calculation method

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
Remarks: Information given is based on data obtained from similar substances.

Terphenyl, hydrogenated:

Toxicity to fish : LC50 : > 100 mg/l
Exposure time: 96 h

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 56 mg/l

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plants	Exposure time: 96 h Method: OECD Test Guideline 201
Toxicity to microorganisms	: NOEC (activated sludge): 103 mg/l Exposure time: 3 h Test Type: static test Method: OECD Test Guideline 209 GLP: yes
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOELR: < 1 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Method: OECD Test Guideline 211 GLP: yes
Ecotoxicology Assessment	
Acute aquatic toxicity	: This product has no known ecotoxicological effects.
Chronic aquatic toxicity	: May cause long lasting harmful effects to aquatic life.

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability	: Test Type: aerobic Inoculum: activated sludge, non-adapted Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water	: Degradation half life (DT50): 4.83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 7.1 d (25 °C) pH: 9 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 3.58 d (25 °C) pH: 7 Method: OECD Test Guideline 111 Remarks: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDEGE):

Biodegradability	: Inoculum: activated sludge Concentration: 3 mg/l Result: Not biodegradable Biodegradation: ca. 0 %
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Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

Terphenyl, hydrogenated:

Partition coefficient: n-octanol/water : log Pow: 6.5

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE):

Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB)..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN, Terphenyl)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

IMDG

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

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(BISPHENOL A EPOXY RESIN, Terphenyl)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

EmS Code : F-A, S-F

14.5 Environmental hazards

Marine pollutant : yes

ADR

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(BISPHENOL A EPOXY RESIN, Terphenyl)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(BISPHENOL A EPOXY RESIN, Terphenyl)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Terphenyl, hydrogenated

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

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Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: Not in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H411	: Toxic to aquatic life with long lasting effects.
H413	: May cause long lasting harmful effects to aquatic life.

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Full text of other abbreviations

Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
2017/164/EU	: Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
2017/164/EU / STEL	: Short term exposure limit
2017/164/EU / TWA	: Limit Value - eight hours
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® INSTANT 90 SEC HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Hardener
Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person : Global_Product_EHS_AdMat@huntsman.com
responsible for the SDS

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H317 H319 H412	May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 P273 P280 Response: P333 + P313 P337 + P313 P362 + P364	Avoid breathing mist or vapours. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection. If skin irritation or rash occurs: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Reaction products of	Not Assigned	Skin Sens. 1B; H317	>= 90 -

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pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide	- 01-2120118957-46	Aquatic Chronic 3; H412	<= 100
1,8-diazabicyclo[5.4.0]undec-7-ene	6674-22-2 229-713-7 01-2119977097-24	Acute Tox. 3; H301 Skin Corr. 1B; H314 Eye Dam. 1; H318	>= 1 - < 3
N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine)	3033-62-3 221-220-5 01-2119972935-21	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318	>= 1 - < 3

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

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6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
- Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.
- Further information on storage stability : Stable under normal conditions.
- Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

- Specific use(s) : No data available

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
1,8-diazabicyclo[5.4.0]undec-7-ene	Workers	Inhalation	Long-term systemic effects	10.6 mg/m ³
	Workers	Dermal	Long-term systemic effects	3 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	2.6 mg/m ³
	Consumers	Dermal	Long-term systemic effects	1.5 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	1.5 mg/kg bw/day
N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine)	Workers	Inhalation	Long-term systemic effects	0.16 mg/m ³
	Workers	Inhalation	Long-term local effects	0.08 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	0.041 mg/m ³
	Consumers	Inhalation	Long-term local effects	0.013 mg/m ³
	Consumers	Oral	Long-term systemic effects	0.047 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
1,8-diazabicyclo[5.4.0]undec-7-ene	Fresh water	0.24 mg/l
Remarks:	Assessment Factors	
	Marine water	0.024 mg/l
	Assessment Factors	
	Sewage treatment plant	13 mg/l
	Assessment Factors	
	Fresh water sediment	1.46 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.146 mg/kg dry weight (d.w.)
	Equilibrium method	

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	Soil	0.152 mg/kg dry weight (d.w.)
	Equilibrium method	
N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine)	Fresh water	0.023 mg/l
	Marine water	0.002 mg/l
	Sewage treatment plant	7.2 mg/l
	Fresh water sediment	0.099 mg/kg dry weight (d.w.)
	Marine sediment	0.01 mg/kg dry weight (d.w.)
	Soil	0.007 mg/kg dry weight (d.w.)

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapour type (A)

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Colour	: light yellow
Odour	: slight
Odour Threshold	: No data is available on the product itself.
pH	: 8 - 9 Concentration: 50 %
Melting point/freezing point	: No data is available on the product itself.
Boiling point/boiling range	: > 200 °C
Flash point	: 145 °C Method: Pensky-Martens closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Burning rate	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: 0.0001 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.14 (20 °C)
Density	: 1.14 g/cm ³ (20 °C)
Solubility(ies)	
Water solubility	: insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C

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Viscosity
Viscosity, dynamic : 10,000 - 20,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate : > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of : No data available

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administration)

Skin corrosion/irritation

Product:

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Serious eye damage/eye irritation

Product:

Species: Rabbit
Method: OECD Test Guideline 405
Result: Irritating to eyes.

Respiratory or skin sensitisation

Components:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Test Type: LLNA (Local Lymph Node Assay)
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1B.

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Test Type: Buehler Test
Exposure routes: Skin
Species: Guinea pig
Assessment: Did not cause sensitisation on laboratory animals.
Method: OECD Test Guideline 406
Result: Did not cause sensitisation on laboratory animals.
GLP: yes

Assessment: No data available

Germ cell mutagenicity

Components:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

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: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

1,8-diazabicyclo[5.4.0]undec-7-ene:

Genotoxicity in vitro

: Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

: Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

: Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

: Test Type: comet assay
Test system: Human lymphocytes
Result: negative

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Genotoxicity in vitro

: Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

: Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

: Test Type: sister chromatid exchange assay
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 479

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Result: Not classified due to inconclusive data.

: Test Type: unscheduled DNA synthesis assay
Test system: rat hepatocytes
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Dose: 45 - 145 mg/kg
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity -
Assessment : No data available

Reproductive toxicity

Components:

1,8-diazabicyclo[5.4.0]undec-7-ene:

Effects on fertility : Test Type: OECD Test Guideline 422
Species: Rat, male and female
Application Route: Oral
Dose: 0, 15, 50, 150 mg/kg bw/day
Duration of Single Treatment: 28 d
General Toxicity - Parent: No observed adverse effect level:
50 mg/kg body weight
Fertility: No observed adverse effect level: 150 mg/kg body
weight
Early Embryonic Development: No observed adverse effect
level: 150 mg/kg body weight
Method: OECD Test Guideline 422
GLP: yes

Components:

1,8-diazabicyclo[5.4.0]undec-7-ene:

Effects on foetal
development : Test Type: Pre-natal
Species: Rat, female

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Application Route: Oral
Dose: 0/15/50/150 mg/kg bw/day
Duration of Single Treatment: 14 d
General Toxicity Maternal: No observed adverse effect level:
150 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
150 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Test Type: Pre-natal
Species: Rabbit
Application Route: Dermal
Dose: 0, 1, 5 and 10 %
Duration of Single Treatment: 13 d
General Toxicity Maternal: No observed adverse effect level:
12 mg/kg body weight
Method: OECD Test Guideline 414
GLP: no

Reproductive toxicity - : No data available
Assessment

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Species: Rat, male and female
NOAEL: 75 mg/kg
Application Route: Oral
Dose: 75, 250 and 1000 mg/kg bw/d
Method: OECD Test Guideline 408

1,8-diazabicyclo[5.4.0]undec-7-ene:

Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Oral
Exposure time: 28 d Dose: 0,15,50,150 mg/kg bw/day
Method: OECD Test Guideline 422
GLP: yes

Species: Rat, male and female
NOAEL: 120 mg/kg
Application Route: Oral
Exposure time: 90 d Dose: 0/15/40/120 mg/kg bw/day

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Method: OECD Test Guideline 408

GLP: yes

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Species: Rat, male and female

NOEC: 8.2

Application Route: Inhalation

Test atmosphere: vapour

Exposure time: 14 weeks 6 h Number of exposures: 5 days/week

Dose: 1.51/8.2/38 mg/m³

Method: OECD Test Guideline 413

GLP: yes

Species: Rabbit, male and female

NOAEL: 8 mg/kg

Application Route: Dermal

Exposure time: 90 days 6 h Number of exposures: 5 days/week

Method: OECD Test Guideline 411

GLP: yes

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Components:

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Eye contact:

Symptoms:

Blurred vision

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Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 87 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 12 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): > 733 mg/l
plants Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

Toxicity to daphnia and other : NOEC: 3.5 mg/l
aquatic invertebrates Exposure time: 21 d
(Chronic toxicity) Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

1,8-diazabicyclo[5.4.0]undec-7-ene:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 100 - 220 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38412
GLP: no

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 50 mg/l

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aquatic invertebrates

End point: Immobilization
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: Other guidelines
GLP: yes

Toxicity to algae/aquatic plants

: ErC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
GLP: yes

ErC10 (Desmodesmus subspicatus (green algae)): Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
GLP: yes

NOEC (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
GLP: yes

Toxicity to microorganisms

: EC20 (activated sludge): 650 mg/l
Exposure time: 0.5 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: ISO 8192
GLP: no

EC10 (Pseudomonas putida): 210 mg/l
Exposure time: 17 h
Test substance: Fresh water
Method: DIN 38 412 Part 8

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

: NOEC: >= 12 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 211
GLP: yes

Ecotoxicology Assessment
Chronic aquatic toxicity

: This product has no known ecotoxicological effects.

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

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Toxicity to fish	: LC50 (Brachydanio rerio (zebrafish)): ca. 131.2 mg/l End point: mortality Exposure time: 96 h Test Type: semi-static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 102 mg/l End point: Immobilization Exposure time: 48 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	: ErC50 (Selenastrum capricornutum (green algae)): 23 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes NOECr (Selenastrum capricornutum (green algae)): 1.83 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes
Toxicity to microorganisms	: EC20 (activated sludge): > 720 mg/l Exposure time: 0.5 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209 GLP: no
Ecotoxicology Assessment Chronic aquatic toxicity	: This product has no known ecotoxicological effects.

12.2 Persistence and degradability

Components:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Biodegradability	: Test Type: aerobic Inoculum: activated sludge Result: Not biodegradable Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301B
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1,8-diazabicyclo[5.4.0]undec-7-ene:

Biodegradability : Result: Not readily biodegradable.
Result: Not inherently biodegradable.

Stability in water : Hydrolysis: 0 %(162 h)

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 400 mg/l
Result: Not biodegradable
Biodegradation: < 10 %
Related to: Dissolved organic carbon (DOC)
Exposure time: 28 d
Method: OECD Test Guideline 302B
GLP: no

Test Type: aerobic
Inoculum: activated sludge
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 2 %
Related to: Theoretical oxygen demand
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: no

12.3 Bioaccumulative potential

Components:

1,8-diazabicyclo[5.4.0]undec-7-ene:

Bioaccumulation : Bioconcentration factor (BCF): < 0.4
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: < -2.2 (25 °C)
pH: 7
Method: QSAR
GLP: no

log Pow: -0.43
pH: 12.4
Method: QSAR
GLP: no

N,N,N',N'-tetramethyl-2,2'-oxybis(ethylamine):

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: -0.34 (20 °C)
pH: 5 - 9
Method: Partition coefficient
GLP: yes

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log Pow: -0.54

12.4 Mobility in soil

Components:

1,8-diazabicyclo[5.4.0]undec-7-ene:

Distribution among environmental compartments : log Koc: Calculation method 3.75

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

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ARALDITE® INSTANT 90 SEC HARDENER

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IATA

Not regulated as dangerous goods

IMDG

Not regulated as dangerous goods

ADR

Not regulated as dangerous goods

RID

Not regulated as dangerous goods

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

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PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H301	: Toxic if swallowed.
H302	: Harmful if swallowed.
H311	: Toxic in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H332	: Harmful if inhaled.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Skin Corr.	: Skin corrosion
Skin Sens.	: Skin sensitisation

Further information

Classification of the mixture:

Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 3	H412

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method

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