



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

SOFT PLASTICS CLEAR GLUE
Supersedes date 22-Oct-2024

Revision date 18-Jun-2025
Revision Number 3.02

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name SOFT PLASTICS CLEAR GLUE

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Flammable liquids	Category 2 - (H225)
Eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Category 3 Target organ effects: Narcotic effects.	
Hazardous to the aquatic environment - chronic	Category 3 - (H412)

2.2. Label elements

Contains Acetone; Methyl ethyl ketone; Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics; Bisphenol-A-Epichlorhydrin
Epoxy resin <= 700 MW

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Signal word
Danger

Hazard statements

H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H412 - Harmful to aquatic life with long lasting effects.
H225 - Highly flammable liquid and vapour.

EU Specific Hazard Statements

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P235 - Keep cool
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves and eye/face protection
P302 + P352 - IF ON SKIN: Wash with plenty of water and soap
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a POISON CENTER or doctor if you feel unwell
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other hazards

Causes mild skin irritation. In use, may form flammable/explosive vapour-air mixture.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Acetone 67-64-1	>25 - <40	01-2119471330 -49-XXXX	200-662-2 (606-001-00-8)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Methyl ethyl ketone 78-93-3	>25 - <40	01-2119457290 -43-XXXX	201-159-0 (606-002-00-3)	Eye Irrit. 2 (H319) STOT SE 3 (H336)	-	-	-	-

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				Flam. Liq. 2 (H225) (EUH066)				
Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics RR-100218-2	5 - <10	01-2119473851 -33-XXXX	920-750-0	STOT SE 3 (H336) Asp. Tox. 1 (H304) Aquatic Chronic 2 (H411) (EUH066) Flam. Liq. 2 (H225)	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW 25068-38-6	1 - <5	01-2119456619 -26-xxxx	500-033-5	Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Eye Irrit. 2 (H319) Aquatic Chronic 2 (H411)	Eye Irrit. 2 :: C>=5% Skin Irrit. 2 :: C>=5%	-	-	-
Cyclohexane 110-82-7	0.1 - <0.3	# 01-2119463273 -41-XXXX	203-806-2 (601-017-00-1)	Flam. Liq. 2 (H225) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) STOT SE 3 (H336) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	-	-	-	-

Substances identified by a number starting "RR-" in the CAS-field are substances for which the CAS# is not adopted in EU and we use an internal numbering system to track within our SDS software

The substance does not require registration according to REACH

#: Exempt, Hazardous impurities

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No. (Index No.)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Acetone	200-662-2 (606-001-00-8)	67-64-1	5800	-	-	-	-
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics	920-750-0	RR-100218-2	-	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW	500-033-5	25068-38-6	-	-	-	-	-
Cyclohexane	203-806-2 (601-017-00-1)	110-82-7	-	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration ≥0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

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SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.
Unsuitable extinguishing media	No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitiser. May cause sensitisation by skin contact.
Hazardous combustion products	Carbon oxides. Hydrogen chloride. Fluorinated oxides.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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SECTION 6: Accidental release measures

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6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.
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6.3. Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the
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particular national regulations. Store in accordance with local regulations.

Recommended storage temperature

Keep at temperatures between 5 and 25 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Acetone 67-64-1	TWA: 500 ppm; TWA: 1210 mg/m ³ ;	TWA: 500 ppm; TWA: 1210 mg/m ³ ; STEL: 1500 ppm; STEL: 3620 mg/m ³ ;
Methyl ethyl ketone 78-93-3	TWA: 200 ppm; TWA: 600 mg/m ³ ; STEL: 300 ppm; STEL: 900 mg/m ³ ;	TWA: 200 ppm; TWA: 600 mg/m ³ ; STEL: 300 ppm; STEL: 899 mg/m ³ ; pSk
Cyclohexane 110-82-7	TWA: 200 ppm; TWA: 700 mg/m ³ ;	TWA: 100 ppm; TWA: 350 mg/m ³ ; STEL: 300 ppm; STEL: 1050 mg/m ³ ;

Chemical name	European Union	Ireland	United Kingdom
Acetone 67-64-1	-	50 mg/L (urine - Acetone end of shift)	-
Methyl ethyl ketone 78-93-3	-	70 µmol/L (urine - Butan-2-one post shift)	70 µmol/L - urine (Butan-2-one) - post shift

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects worker	Dermal	186 mg/kg bw/d	
Short term Local health effects worker	Inhalation	2420 mg/m ³	
Long term Systemic health effects worker	Inhalation	1210 mg/m ³	

Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	1161 mg/kg bw/d	

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worker Long term Systemic health effects	Inhalation	600 mg/m ³	
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Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Short term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Long term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Short term Systemic health effects	Inhalation	12.25 mg/kg bw/d	

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	200 mg/m ³	
Consumer Long term Systemic health effects	Dermal	62 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	62 mg/kg bw/d	

Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m ³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Short term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Short term Systemic health effects	Oral	0.75 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	0.75 mg/kg bw/d	

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Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
Acetone (67-64-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight
Soil	29.5 mg/kg dry weight

Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.006 mg/l
Marine water	0.0006 mg/l
Freshwater sediment	0.996 mg/l
Marine sediment	0.0996 mg/l
Soil	0.196 mg/l

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.
Hand protection Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.
Skin and body protection Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.
Respiratory protection In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
Recommended filter type: Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Paste
Colour Clear
Odour Characteristic.

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	56 °C	
Flammability	No data available	Flammable liquid

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Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	-20 °C	
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	Not applicable. Insoluble in water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	approx 4950 mm ² /s	@ 20 °C
Dynamic viscosity	No data available	
Water solubility	Insoluble in water.	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	<110 kPa	None known
Relative density	0.87	
Bulk density	No data available	
Liquid Density	No data available	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available	
VOC content		No data available

9.2.1. Information with regards to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	No information available.
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10.2. Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
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10.4. Conditions to avoid

Conditions to avoid	Heat, flames and sparks.
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10.5. Incompatible materials

Incompatible materials	None known based on information supplied.
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10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Prolonged contact may cause redness and irritation. Causes mild skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	>2000 mg/kg
ATEmix (dermal)	>2000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/l
ATEmix (inhalation-vapour)	>20 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone	=5800 mg/kg (Rattus) 3000 mg/Kg (mouse)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	LD50 (Rattus) > 2000 mg/kg OECD 420	>2000 mg/Kg (Rattus)	-
Cyclohexane	=12705 mg/kg (Rattus)	> 2000 mg/kg (Oryctolagus cuniculus)	>9500 ppm (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

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Skin corrosion/irritation Classification based on data available for ingredients. Causes mild skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Acetone (67-64-1)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitisation May cause an allergic skin reaction.

Acetone (67-64-1)			
Method	Species	Exposure route	Results
GPMT - Guinea pig maximisation test	Guinea pig	Dermal	Not a skin sensitiser

Methyl ethyl ketone (78-93-3)	
Germ cell mutagenicity	Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness.

Acetone (67-64-1)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
Experiences made in practice					Narcotic effects

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
Experiences made in practice					May cause drowsiness or dizziness Causes central nervous system depression

STOT - repeated exposure Based on available data, the classification criteria are not met.

Acetone (67-64-1)					
Method	Species	Exposure route	Effective dose	Exposure time	Results

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OECD Test No. 408: Repeated Dose 90-Day Oral Toxicity Study in Rodents	Rat	Oral	200-3400 mg/kg bw/d	91 days	No Observed Adverse Effect Level LOAEL 1700 mg/kg bw/d
Not specified	Rat	Inhalation	19000 ppm	14, 28, 56 days	NOAEC 19000 ppm No Observed Adverse Effect Level

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 413: Sub-chronic Inhalation Toxicity: 90-day Study	Rat	Inhalation vapour	1254, 2518, 5041 ppm/6h/d	90 days	NOAEC 5014 ppm

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)	EC50 = 14500 mg/L 15 min	EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)		
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)		
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW 25068-38-6	EC50 (72h) = 9.4 mg/L (Scenedesmus capricornutum) EPA-660/3-75-009	1.2 mg/l 96Hr (Oncorhynchus mykiss)	-	2.7 mg/l 48hr Daphia Magna		
Cyclohexane 110-82-7	EC50 72 h > 9.3 mg/L (Pseudokirchneriella subcapitata)	LC50: 23.03 - 42.07mg/L (96h, Pimephales promelas) LC50: 48.87 - 68.76mg/L (96h, Poecilia reticulata) LC50:	EC50 = 85.5 mg/L 5 min EC50 = 93 mg/L 10 min	EC50: >0.9 mg/L (24h, Daphnia magna)		

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		3.96 - 5.18mg/L (96h, Pimephales promelas) LC50: 24.99 - 44.69mg/L (96h, Lepomis macrochirus)				
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12.2. Persistence and degradability

Persistence and degradability No information available.

Acetone (67-64-1)			
Method	Exposure time	Value	Results
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	91 % Readily biodegradable

Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acetone	-0.24
Methyl ethyl ketone	0.3
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	3.26
Cyclohexane	3.44

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
Acetone	Not PBT/vPvB
Methyl ethyl ketone	Not PBT/vPvB
Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics	Not PBT/vPvB
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	Not PBT/vPvB
Cyclohexane	Not PBT/vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

12.7. Other adverse effects

Other adverse effects No information available.

PMT or vPvM properties Based on available data, the classification criteria are not met.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10*: Packaging containing residues of or contaminated by dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

Land transport (ADR/RID)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
Labels	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (D/E)
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	640D
Classification code	F1
Tunnel restriction code	(D/E)
Limited quantity (LQ)	5 L
ADR Hazard Id (Kemmler Number)	33

IMDG

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (-20°C c.c.)
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
Limited Quantity (LQ)	5 L
EmS-No.	F-E, S-D
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II

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Description UN1133, Adhesives, 3, II
14.5 Environmental hazards No
14.6 Special precautions for user
Special Provisions A3
Limited quantity (LQ) 1 L
ERG Code 3L

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No.	Restricted substance per REACH Annex XVII
Cyclohexane	110-82-7	57 75

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS
P5b - FLAMMABLE LIQUIDS
P5c - FLAMMABLE LIQUIDS

Ozone-depleting substances (ODS) regulation (EC) 2024/590

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the

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marketing and use of explosives precursors

This product is regulated by Regulation (EU) 2019/1148: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. This product contains:

Chemical name	Reporting of suspicious transactions, disappearances and thefts	Restricted	Registration
Acetone - 67-64-1	Regulated		

Regulations on drug precursors (EC) No 111/2005 (export) and 273/2004 (internal trade)

This product contains one or more substance(s) on the Drug Precursors list. Suspicious transactions and significant disappearances and thefts are to be reported. Verify that registration requirements are met. Verify that requirements to provide information to the Competent Authorities are met. The table below indicates ingredients above the cut-off threshold considered as relevant which are listed.

Chemical name	EU - Drug precursors (111/2005 and 273/2004)	EU - Drug precursors - Threshold Quantities (111/2005)
Acetone 67-64-1	Category 3	50kg
Methyl ethyl ketone 78-93-3	Category 3	50kg

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

EUH066 - Repeated exposure may cause skin dryness or cracking

H225 - Highly flammable liquid and vapour

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H336 - May cause drowsiness or dizziness

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

H411 - Toxic to aquatic life with long lasting effects

Legend

TWA TWA (time-weighted average)

STEL STEL (Short Term Exposure Limit)

Ceiling Ceiling Limit Value

Sk* Skin designation

SVHC Substance(s) of Very High Concern

PBT Persistent, Bioaccumulative, and Toxic (PBT) Chemicals

vPvB Very Persistent and very Bioaccumulative (vPvB) Chemicals

STOT RE Specific target organ toxicity - Repeated exposure

STOT SE Specific target organ toxicity - Single exposure

EWC European Waste Catalogue

ADR European Agreement concerning the International Carriage of Dangerous Goods by

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IMDG	Road
IATA	International Maritime Dangerous Goods (IMDG)
RID	International Air Transport Association (IATA)
	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By	Product Safety & Regulatory Affairs
Revision date	18-Jun-2025

Indication of changes

Revision Note	SDS sections updated, 2, 3, 5, 8, 9, 11, 12, 14, 15.
Training Advice	Provide adequate information, instruction, and training for operator
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet