



PlasticBonder™ Syringe Tan - Part A Resin

JRP Distribution Ltd

Version No: 3.4

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

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S.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	PlasticBonder™ Syringe Tan - Part A Resin
Synonyms	50133 (PlasticBonder™ Syringe Tan) Part A
Other means of identification	UFI:K4UF-F4R4-X008-F44W

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
Uses advised against	No specific uses advised against are identified.

1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	JRP Distribution Ltd
Address	Unit 10A, Business Park, City Fields Way Tangmere PO20 2FT United Kingdom
Telephone	+44 1903 750355
Fax	Not Available
Website	www.jbweld.com
Email	info@jbweld.com

1.4. Emergency telephone number

Association / Organisation	Department of Health & Social Care (DHSC)
Emergency telephone numbers	112
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H315 - Skin Corrosion/Irritation Category 2, H317 - Sensitisation (Skin) Category 1A, H319 - Serious Eye Damage/Eye Irritation Category 2, H334 - Sensitisation (Respiratory) Category 1, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H351 - Carcinogenicity Category 2, H373 - Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.

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H373	May cause damage to organs through prolonged or repeated exposure. (Skin) (Dermal)
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Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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2.3. Other hazards

Skin contact and/or ingestion may produce health damage*.

4,4'-diphenylmethane diisocyanate (MDI)	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
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SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1. 101-68-8 2.406-550-1 202-966-0 3.615-005-00-9 4.Not Available	30-40	4,4'-diphenylmethane diisocyanate (MDI)	Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Sensitisation (Skin) Category 1, Sensitisation (Respiratory) Category 1, Carcinogenicity Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , Specific Target Organ Toxicity - Repeated Exposure Category 2; H332, H315, H319, H317, H334, H351, H335, H373 [2]	Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 % Resp. Sens. 1; H334: C ≥ 0,1 % STOT SE 3; H335: C ≥ 5 %	Not Available
1. Not Available 2.Not Available 3.Not Available 4.Not Available	10-20	Polymer	Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Repeated Exposure Category 2, Acute Toxicity (Inhalation) Category 4, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1A, Serious Eye Damage/Eye Irritation Category 2; H334, H373, H332, H335, H315, H317, H319 [1]	Not Available	Not Available
1. 1318-02-1 2.215-283-8 3.Not Available 4.Not Available	10-20	zeolites	Not Classified [3]	Not Available	Not Available

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1. CAS No 2. EC No 3. Index No 4. REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1. 14807-96-6* 2. 238-877-9 3. Not Available 4. Not Available	10-20	Talc	Not Applicable	Not Available	Not Available
1. 68611-44-9 2. 271-893-4 3. Not Available 4. Not Available	1-10	silica amorphous	Specific Target Organ Toxicity - Repeated Exposure Category 1; H372, EUH210 [3]	Not Available	Not Available
1. 108-32-7 2. 203-572-1 3. 607-194-00-1 4. Not Available	1-5	propylene carbonate	Serious Eye Damage/Eye Irritation Category 2; H319 [2]	Not Available	Not Available
Legend:		1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties			

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: - Wash out immediately with fresh running water. - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. - Seek medical attention without delay; if pain persists or recurs seek medical attention. - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: - Immediately remove all contaminated clothing, including footwear. - Flush skin and hair with running water (and soap if available). - Seek medical attention in event of irritation. For thermal burns: - Decontaminate area around burn. - Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) - Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. - Use compresses if running water is not available. - Cover with sterile non-adhesive bandage or clean cloth. - Do NOT apply butter or ointments; this may cause infection. - Give over-the-counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) - Cool the burn by immerse in cold running water for 10-15 minutes. - Use compresses if running water is not available. - Do NOT apply ice as this may lower body temperature and cause further damage. - Do NOT break blisters or apply butter or ointments; this may cause infection. - Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): - Lay the person flat. - Elevate feet about 12 inches. - Elevate burn area above heart level, if possible. - Cover the person with coat or blanket. - Seek medical assistance. For third-degree burns Seek immediate medical or emergency assistance. In the mean time: - Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. - Separate burned toes and fingers with dry, sterile dressings. - Do not soak burn in water or apply ointments or butter; this may cause infection. - To prevent shock see above. - For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. - Have a person with a facial burn sit up. - Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	- If fumes or combustion products are inhaled remove from contaminated area. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	- If swallowed do NOT induce vomiting. - If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. - Observe the patient carefully. - Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. - Seek medical advice.

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4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3. Advice for firefighters

Fire Fighting	▸ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▸ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	▸ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▸ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▸ Combustible. ▸ Slight fire hazard when exposed to heat or flame. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. Combustion products include: carbon dioxide (CO2) hydrogen cyanide isocyanates and minor amounts of nitrogen oxides (NOx) silicon dioxide (SiO2) other pyrolysis products typical of burning organic material. May emit corrosive fumes. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes.
Major Spills	▸ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur.

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For isocyanate spills of less than 40 litres (2 m2):

- ▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.
- ▶ Notify supervision and others as necessary.
- ▶ Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).
- ▶ Avoid contamination with water, alkalies and detergent solutions.
- ▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
- ▶ **DO NOT** reseal container if contamination is suspected.

Moderate hazard.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	Product is moisture sensitive; handle under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	Consider storage under inert gas. for commercial quantities of isocyanates: · Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	The substance may be or contains a 'metalloid' The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium The electronegativities and ionisation energies of the metalloids are between those of the metals and nonmetals, so the metalloids exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which they are reacting. For example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine. Silicas: ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate ▶ may react vigorously when heated with alkali carbonates. ▶ Avoid strong acids, bases. · Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol. ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. ▶ For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.
Hazard categories in accordance with Regulation (EC) No 1272/2008	Not Available
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	Not Available

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

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Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
4,4'-diphenylmethane diisocyanate (MDI)	Inhalation 0.05 mg/m³ (Local, Chronic) Inhalation 0.1 mg/m³ (Local, Acute) <i>Inhalation 0.025 mg/m³ (Local, Chronic) *</i> <i>Inhalation 0.05 mg/m³ (Local, Acute) *</i>	3.7 µg/L (Water (Fresh)) 37 µg/L (Water - Intermittent release) 0.37 µg/L (Water (Marine)) 11.7 mg/kg sediment dw (Sediment (Fresh Water)) 1.17 mg/kg sediment dw (Sediment (Marine)) 2.33 mg/kg soil dw (Soil)
zeolites	Dermal 10.4 mg/kg bw/day (Systemic, Chronic) Inhalation 3 mg/m³ (Local, Chronic) <i>Dermal 6.25 mg/kg bw/day (Systemic, Chronic) *</i> <i>Oral 6.25 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 1.5 mg/m³ (Local, Chronic) *</i>	Not Available
Talc	Dermal 43.2 mg/kg bw/day (Systemic, Chronic) Inhalation 2.16 mg/m³ (Systemic, Chronic) Dermal 4.54 mg/cm² (Local, Chronic) Inhalation 3.6 mg/m³ (Local, Chronic) Inhalation 2.16 mg/m³ (Systemic, Acute) Inhalation 3.6 mg/m³ (Local, Acute) <i>Dermal 21.6 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 1.08 mg/m³ (Systemic, Chronic) *</i> <i>Oral 160 mg/kg bw/day (Systemic, Chronic) *</i> <i>Dermal 2.27 mg/cm² (Local, Chronic) *</i> <i>Inhalation 1.8 mg/m³ (Local, Chronic) *</i> <i>Inhalation 1.08 mg/m³ (Systemic, Acute) *</i> <i>Oral 160 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 1.8 mg/m³ (Local, Acute) *</i>	597.97 mg/L (Water (Fresh)) 597.97 mg/L (Water - Intermittent release) 141.26 mg/L (Water (Marine)) 31.33 mg/kg sediment dw (Sediment (Fresh Water)) 3.13 mg/kg sediment dw (Sediment (Marine))
silica amorphous	Inhalation 0.3 mg/m³ (Local, Chronic) Inhalation 15 mg/m³ (Local, Acute) <i>Oral 3.29 mg/kg bw/day (Systemic, Chronic) *</i>	Not Available
propylene carbonate	Dermal 20 mg/kg bw/day (Systemic, Chronic) Inhalation 70.53 mg/m³ (Systemic, Chronic) Dermal 10 mg/cm² (Local, Chronic) Inhalation 20 mg/m³ (Local, Chronic) <i>Dermal 10 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 17.4 mg/m³ (Systemic, Chronic) *</i> <i>Oral 10 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 10 mg/m³ (Local, Chronic) *</i>	0.9 mg/L (Water (Fresh)) 9 mg/L (Water - Intermittent release) 0.09 mg/L (Water (Marine)) 0.81 mg/kg soil dw (Soil) 7400 mg/L (STP)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs).	4,4'-diphenylmethane diisocyanate (MDI)	Isocyanates, all (as -NCO) Except methyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Sen
UK Workplace Exposure Limits (WELs).	Talc	Talc, respirable dust	1 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs).	silica amorphous	Diatomaceous earth, natural, respirable dust	1.2 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs).	silica amorphous	Silica, fused respirable dust	0.08 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
4,4'-diphenylmethane diisocyanate (MDI)	0.45 mg/m3	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	29 mg/m3	40 mg/m3	240 mg/m3
zeolites	30 mg/m3	330 mg/m3	2,000 mg/m3
zeolites	30 mg/m3	330 mg/m3	2,000 mg/m3
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3
propylene carbonate	34 mg/m3	370 mg/m3	2,200 mg/m3

Ingredient	Original IDLH	Revised IDLH
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3	Not Available
zeolites	Not Available	Not Available
Talc	1,000 mg/m3	Not Available
silica amorphous	3,000 mg/m3	Not Available

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Ingredient	Original IDLH	Revised IDLH
propylene carbonate	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
propylene carbonate	E	≤ 0.1 ppm

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
8.2.2. Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. ▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▶ Protective gloves and overalls should be worn as specified in the appropriate national standard. ▶ Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated.
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- ▶ **Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.**
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Moisture sensitive. Off-White Liquid		
Physical state	Liquid	Relative density (Water = 1)	1.29
Odour	Not Available	Partition coefficient n-octanol / water	Not Available

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Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Reacts	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. ▶ Presence of elevated temperatures.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

Continued...

PlasticBonder™ Syringe Tan - Part A Resin

	This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop. Soluble silicates do not exhibit sensitizing potential. Testing in bacterial and animal experiments have not shown any evidence of them causing mutations or birth defects. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. Reaction products will be a variety of polyureas and macromolecular conjugates with for example mucus, proteins and cell components.
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PlasticBonder™ Syringe Tan - Part A Resin	TOXICITY	IRRITATION
	Not Available	Not Available

4,4'-diphenylmethane diisocyanate (MDI)	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >6200 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50: 0.368 mg/L4h ^[1]	Skin (rabbit): 500 mg /24 hours Dermal Sensitiser *Respiratory Sensitiser (g.pig) *[* = Bayer CCINFO 2133615]
	Oral (Mouse) LD50: 2200 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]

zeolites	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Not Available
	Inhalation(Rat) LC50: >0.5 mg/l4h ^[2]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]	

Talc	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50: >2.1 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >5000 mg/kg ^[1]	

silica amorphous	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): non-irritating ** [Grace]
	Inhalation(Rat) LC50: >0.09<0.84 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >1000 mg/kg ^[1]	Skin (rabbit): non-irritating *
		Skin: no adverse effect observed (not irritating) ^[1]

propylene carbonate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Eye (rabbit): 60 mg - moderate
	Oral (Rat) LD50: >5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
		Skin (human): 100 mg/3d-I moderate
		Skin (rabbit): 500 mg moderate
		Skin: no adverse effect observed (not irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia. Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome.
ZEOLITES	Inhalation (-) LC50: >18.3 mg/l/1hr for sodium aluminosilicate, zeolite A: Skin (rabbit): non-irritating Eye (rabbit): slight [Grace]
SILICA AMORPHOUS	Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]
PROPYLENE CARBONATE	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. for propylene carbonate:

PlasticBonder™ Syringe Tan - Part A Resin

	Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test guidelines. Propylene carbonate is practically nontoxic following acute exposures; the oral LD50 is >5000 mg/kg and the dermal LD50 is >3000 mg/kg.
PlasticBonder™ Syringe Tan - Part A Resin & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.
PlasticBonder™ Syringe Tan - Part A Resin & SILICA AMORPHOUS	For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated.
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & SILICA AMORPHOUS	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & PROPYLENE CARBONATE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

PlasticBonder™ Syringe Tan - Part A Resin	<table><tr><th>Endpoint</th><th>Test Duration (hr)</th><th>Species</th><th>Value</th><th>Source</th></tr><tr><td>Not Available</td><td>Not Available</td><td>Not Available</td><td>Not Available</td><td>Not Available</td></tr></table>					Endpoint	Test Duration (hr)	Species	Value	Source	Not Available	Not Available	Not Available	Not Available	Not Available																									
	Endpoint	Test Duration (hr)	Species	Value	Source																																			
Not Available	Not Available	Not Available	Not Available	Not Available																																				
4,4'-diphenylmethane diisocyanate (MDI)	<table><tr><th>Endpoint</th><th>Test Duration (hr)</th><th>Species</th><th>Value</th><th>Source</th></tr><tr><td>BCF</td><td>672h</td><td>Fish</td><td>61-150</td><td>7</td></tr><tr><td>EC50</td><td>48h</td><td>Crustacea</td><td>>100mg/l</td><td>2</td></tr><tr><td>LC50</td><td>96h</td><td>Fish</td><td>95.24-134.37mg/l</td><td>Not Available</td></tr><tr><td>NOEC(ECx)</td><td>504h</td><td>Crustacea</td><td>>=10mg/l</td><td>2</td></tr></table>					Endpoint	Test Duration (hr)	Species	Value	Source	BCF	672h	Fish	61-150	7	EC50	48h	Crustacea	>100mg/l	2	LC50	96h	Fish	95.24-134.37mg/l	Not Available	NOEC(ECx)	504h	Crustacea	>=10mg/l	2										
	Endpoint	Test Duration (hr)	Species	Value	Source																																			
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	LC50	96h	Fish	95.24-134.37mg/l	Not Available																																			
NOEC(ECx)	504h	Crustacea	>=10mg/l	2																																				
zeolites	<table><tr><th>Endpoint</th><th>Test Duration (hr)</th><th>Species</th><th>Value</th><th>Source</th></tr><tr><td>EC50</td><td>72h</td><td>Algae or other aquatic plants</td><td>>1000mg/l</td><td>2</td></tr><tr><td>EC50</td><td>48h</td><td>Crustacea</td><td>100-1800mg/l</td><td>1</td></tr><tr><td>EC50</td><td>96h</td><td>Algae or other aquatic plants</td><td>18mg/l</td><td>1</td></tr><tr><td>ErC50</td><td>72h</td><td>Algae or other aquatic plants</td><td>18mg/l</td><td>1</td></tr><tr><td>LC50</td><td>96h</td><td>Fish</td><td>1000mg/l</td><td>1</td></tr><tr><td>EC10(ECx)</td><td>96h</td><td>Algae or other aquatic plants</td><td>4.9mg/l</td><td>1</td></tr></table>					Endpoint	Test Duration (hr)	Species	Value	Source	EC50	72h	Algae or other aquatic plants	>1000mg/l	2	EC50	48h	Crustacea	100-1800mg/l	1	EC50	96h	Algae or other aquatic plants	18mg/l	1	ErC50	72h	Algae or other aquatic plants	18mg/l	1	LC50	96h	Fish	1000mg/l	1	EC10(ECx)	96h	Algae or other aquatic plants	4.9mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source																																			
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2																																			
	EC50	48h	Crustacea	100-1800mg/l	1																																			
	EC50	96h	Algae or other aquatic plants	18mg/l	1																																			
	ErC50	72h	Algae or other aquatic plants	18mg/l	1																																			
	LC50	96h	Fish	1000mg/l	1																																			
EC10(ECx)	96h	Algae or other aquatic plants	4.9mg/l	1																																				
Talc	<table><tr><th>Endpoint</th><th>Test Duration (hr)</th><th>Species</th><th>Value</th><th>Source</th></tr><tr><td>EC50</td><td>96h</td><td>Algae or other aquatic plants</td><td>7202.7mg/l</td><td>2</td></tr></table>					Endpoint	Test Duration (hr)	Species	Value	Source	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2																									
	Endpoint	Test Duration (hr)	Species	Value	Source																																			
EC50	96h	Algae or other aquatic plants	7202.7mg/l	2																																				

Continued...

PlasticBonder™ Syringe Tan - Part A Resin

	LC50	96h	Fish	89581.016mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
silica amorphous	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
	LC50	96h	Fish	1033.016mg/l	2
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1
propylene carbonate	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	900mg/l	1
	EC50	72h	Algae or other aquatic plants	>900mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1
	LC50	96h	Fish	1000mg/l	1
Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Microbial methylation plays important roles in the biogeochemical cycling of the metalloids and possibly in their detoxification. Many microorganisms (bacteria, fungi, and yeasts) and animals are now known to biomethylate arsenic, forming both volatile (e.g., methylarsines) and nonvolatile (e.g., methylarsonic acid and dimethylarsinic acid) compounds. Antimony and bismuth, also undergo biomethylation to some extent.

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)
silica amorphous	LOW	LOW
propylene carbonate	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)
silica amorphous	LOW (LogKOW = 0.5294)
propylene carbonate	LOW (LogKOW = -0.41)

12.4. Mobility in soil

Ingredient	Mobility
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)
silica amorphous	LOW (KOC = 23.74)
propylene carbonate	LOW (KOC = 14.85)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✗	✗	✗
vPvB	✗	✗	✗
PBT Criteria fulfilled?	No		
vPvB	No		

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

Continued...

PlasticBonder™ Syringe Tan - Part A Resin

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. DO NOT recycle spilled material. - Consult State Land Waste Management Authority for disposal. - Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number or ID number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Class	Not Applicable
	Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Tunnel Restriction Code	Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	ICAO/IATA Class	Not Applicable
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Packing Instructions	Not Applicable
	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

PlasticBonder™ Syringe Tan - Part A Resin

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	IMDG Class	Not Applicable
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	Not Applicable
	Special provisions	Not Applicable
	Limited Quantities	Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Not Applicable	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
Polymer	Not Available
zeolites	Not Available
Talc	Not Available
silica amorphous	Not Available
propylene carbonate	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
Polymer	Not Available
zeolites	Not Available
Talc	Not Available
silica amorphous	Not Available
propylene carbonate	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists	
Great Britain GB mandatory classification and labelling list (GB MCL)	UK Workplace Exposure Limits (WELs).
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic	
zeolites is found on the following regulatory lists	
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Talc is found on the following regulatory lists	

PlasticBonder™ Syringe Tan - Part A Resin

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

UK Workplace Exposure Limits (WELs).

silica amorphous is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

Great Britain GB Biocidal Active Substances

Great Britain GB mandatory classification and labelling (GB MCL) technical reports

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

UK Workplace Exposure Limits (WELs).

propylene carbonate is found on the following regulatory lists

Great Britain GB mandatory classification and labelling list (GB MCL)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	Not Available
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15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (Polymer)
Canada - NDSL	No (4,4'-diphenylmethane diisocyanate (MDI); Talc; propylene carbonate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (Polymer)
Japan - ENCS	No (Polymer; zeolites)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (Polymer)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (Polymer)
Vietnam - NCI	Yes
Russia - FBEPH	No (Polymer)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	10/25/2023
Initial Date	09/14/2020

Full text Risk and Hazard codes

H332	Harmful if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.

SDS Version Summary

Version	Date of Update	Sections Updated
2.4	10/24/2023	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Toxicological information - Chronic Health, Hazards identification - Classification, Exposure controls / personal protection - Engineering Control, First Aid measures - First Aid (eye), First Aid measures - First Aid (skin), First Aid measures - First Aid (swallowed), Exposure controls / personal protection - Personal Protection (other), Accidental release measures - Spills (major)

Other information

As from 24 August 2023 adequate training is required before industrial or professional use.

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

PlasticBonder™ Syringe Tan - Part A Resin

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Skin Corrosion/Irritation Category 2, H315	Minimum classification
Sensitisation (Skin) Category 1A, H317	Calculation method
Serious Eye Damage/Eye Irritation Category 2, H319	Minimum classification
Sensitisation (Respiratory) Category 1, H334	Minimum classification
Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , H335	Minimum classification
Carcinogenicity Category 2, H351	Calculation method
Specific Target Organ Toxicity - Repeated Exposure Category 2, H373	Expert judgement

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PlasticBonder™ Syringe Tan - Part B

J-B Weld Company LLC

Version No: 7.14

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 10/25/2023

Print Date: 10/25/2023

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	PlasticBonder™ Syringe Tan - Part B
Synonyms	50133 (PlasticBonder™ Syringe Tan) Part B
Other means of identification	UFI:T4UF-F4R4-X004-F5P6

Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

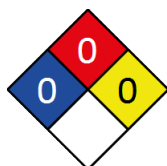
Registered company name	J-B Weld Company LLC
Address	400 CMH Road TX 75482 United States
Telephone	903-885-7696
Fax	Not Available
Website	www.JBWeld.com
Email	info@JBWeld.com

Emergency phone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies: 800-535-5053 or (24 hours)
Other emergency telephone numbers	Poison Control Centers: Medical Emergencies 800-222-1222 (24 hours)

SECTION 2 Hazard(s) identification

Classification of the substance or mixture



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Reproductive Toxicity Category 2
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Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H361	Suspected of damaging fertility or the unborn child.
------	--

Hazard(s) not otherwise classified

Not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200),

PlasticBonder™ Syringe Tan - Part B

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P280	Wear protective gloves and protective clothing.
P202	Do not handle until all safety precautions have been read and understood.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
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Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
14807-96-6*	20-30	<u>Talc</u>
110-85-0	<1	<u>piperazine</u>
68909-20-6	1-5	<u>silica amorphous</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Special protective equipment and precautions for fire-fighters

Fire Fighting	▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses.
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Fire/Explosion Hazard	▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. silicon dioxide (SiO2) May emit poisonous fumes. May emit corrosive fumes.
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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Wear impervious gloves and safety goggles.
Major Spills	Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	The substance may be or contains a 'metalloid' The following elements are considered to be metalloids; boron,silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium The electronegativities and ionisation energies of the metalloids are between those of the metals and nonmetals, so the metalloids exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which they are reacting. For example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine. Silicas: ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate ▶ may react vigorously when heated with alkali carbonates. ▶ Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)-Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)-Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (not containing asbestos)	20 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Soapstone	20 mppcf	Not Available	Not Available	Not Available

Continued...

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (containing asbestos)	Not Available	Not Available	Not Available	Use asbestos limit
US NIOSH Recommended Exposure Limits (RELs)	Talc	Talc (containing no asbestos and less than 1% quartz) - respirable	2 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	silica amorphous	Particulates Not Otherwise Regulated (PNOR)-Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	silica amorphous	Particulates Not Otherwise Regulated (PNOR)-Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	silica amorphous	Amorphous, including natural diatomaceous earth	80 (%SiO2) mg/m3 / 20 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	silica amorphous	Silica, amorphous	6 mg/m3	Not Available	Not Available	Not Available

Emergency Limits				
Ingredient	TEEL-1	TEEL-2	TEEL-3	
piperazine	0.09 ppm	8.9 ppm	54 ppm	
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3	
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3	
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3	
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3	
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3	

Ingredient	Original IDLH	Revised IDLH
Talc	1,000 mg/m3	Not Available
piperazine	Not Available	Not Available
silica amorphous	3,000 mg/m3	Not Available

Occupational Exposure Banding		
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
piperazine	E	≤ 0.01 mg/m³
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream.

Respiratory protection
Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties			
Appearance	Tan Paste		
Physical state	Free-flowing Paste	Relative density (Water = 1)	Not Available

PlasticBonder™ Syringe Tan - Part B

Odor	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available		
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.
Skin Contact	Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).
Chronic	Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop. Soluble silicates do not exhibit sensitizing potential. Testing in bacterial and animal experiments have not shown any evidence of them causing mutations or birth defects. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

PlasticBonder™ Syringe Tan - Part B	TOXICITY	IRRITATION
	Not Available	Not Available
Talc	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]

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	Inhalation(Rat) LC50: >2.1 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >5000 mg/kg ^[1]	
piperazine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 4000 mg/kg ^[2]	Eye (rabbit): 0.25 mg/24h SEVERE Nil reported
	Oral (Rat) LD50: 1900 mg/kg ^[2]	Eye (rabbit): 0.75 mg SEVERE
		Skin (rabbit): 500 mg open mild
silica amorphous	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): non-irritating ** [Grace]
	Inhalation(Rat) LC50: >0.09<0.84 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >1000 mg/kg ^[1]	Skin (rabbit): non-irritating *
		Skin: no adverse effect observed (not irritating) ^[1]

PIPERAZINE	for hexahydrate [RTECS No.: TM 0850000] The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. for piperazine: Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma). Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours. Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.
	Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS] The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
PlasticBonder™ Syringe Tan - Part B & SILICA AMORPHOUS	For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

SECTION 12 Ecological information

Toxicity

PlasticBonder™ Syringe Tan - Part B	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

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Talc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	LC50	96h	Fish	89581.016mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
piperazine	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<0.3-0.9	7
	EC50	72h	Algae or other aquatic plants	153.1mg/l	2
	EC50	48h	Crustacea	21mg/l	2
	LC50	96h	Fish	>100mg/l	2
	NOEC(ECx)	Not Available	Fish	>1mg/l	2
silica amorphous	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
	LC50	96h	Fish	1033.016mg/l	2
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1

Microbial methylation plays important roles in the biogeochemical cycling of the metalloids and possibly in their detoxification. Many microorganisms (bacteria, fungi, and yeasts) and animals are now known to biomethylate arsenic, forming both volatile (e.g., methylarsines) and nonvolatile (e.g., methylarsonic acid and dimethylarsinic acid) compounds. Antimony and bismuth, also undergo biomethylation to some extent.

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
piperazine	LOW	LOW
silica amorphous	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
piperazine	LOW (BCF = 3.9)
silica amorphous	LOW (LogKOW = 0.5294)

Mobility in soil

Ingredient	Mobility
piperazine	LOW (KOC = 52.71)
silica amorphous	LOW (KOC = 23.74)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Recycle wherever possible or consult manufacturer for recycling options. - Consult State Land Waste Management Authority for disposal. - Bury residue in an authorised landfill.
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SECTION 14 Transport information

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Continued...

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Product name	Group
Talc	Not Available
piperazine	Not Available
silica amorphous	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
Talc	Not Available
piperazine	Not Available
silica amorphous	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Talc is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	US - Massachusetts - Right To Know Listed Chemicals
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US NIOSH Carcinogen List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans	US NIOSH Recommended Exposure Limits (RELs)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic	US OSHA Permissible Exposure Limits (PELs) Table Z-1
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)	US OSHA Permissible Exposure Limits (PELs) Table Z-3
US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
piperazine is found on the following regulatory lists	
US - Massachusetts - Right To Know Listed Chemicals	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US DOE Temporary Emergency Exposure Limits (TEELs)	
silica amorphous is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	US DOE Temporary Emergency Exposure Limits (TEELs)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic	US NIOSH Carcinogen List
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)	US NIOSH Recommended Exposure Limits (RELs)
US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5	US OSHA Carcinogens Listing
US - California - Biomonitoring - Priority Chemicals	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US - California Proposition 65 - Carcinogens	US OSHA Permissible Exposure Limits (PELs) Table Z-3
US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Massachusetts - Right To Know Listed Chemicals	

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No

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Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	Yes

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)
None Reported

State Regulations

US. California Proposition 65
 **WARNING:** This product can expose you to chemicals including Talc (Mg3H2(SiO3)4), Carbon black, Quartz (SiO2), furan, propylene oxide; 1,2-epoxypropane methyloxirane, acetaldehyde; ethanal, which is/are known to the State of California to cause cancer.. For more information, go to www.P65Warnings.ca.gov.

National Inventory	Status
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SECTION 16 Other information

Revision Date	10/25/2023
Initial Date	03/10/2021

SDS Version Summary

Version	Date of Update	Sections Updated
6.14	10/24/2023	Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Exposure controls / personal protection - Engineering Control, Exposure controls / personal protection - Personal Protection (other), Accidental release measures - Spills (major), Handling and storage - Storage (storage incompatibility), Identification of the substance / mixture and of the company / undertaking - Synonyms, Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.
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